

Flange seals

Technical details

Metric

Inch

Operating conditions

Speed	Static
Temperature Range	-45°C +110°C
Maximum Pressure	600 bar

Static
-50°F +230°F
8500 p.s.i.

Surface roughness

Sealing Faces	µmRa	µmRt
Mating Face	0.8	6.3
	3	20 ÷ 30

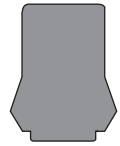
µinCLA	µinRMS
32	35
120	120

Radii

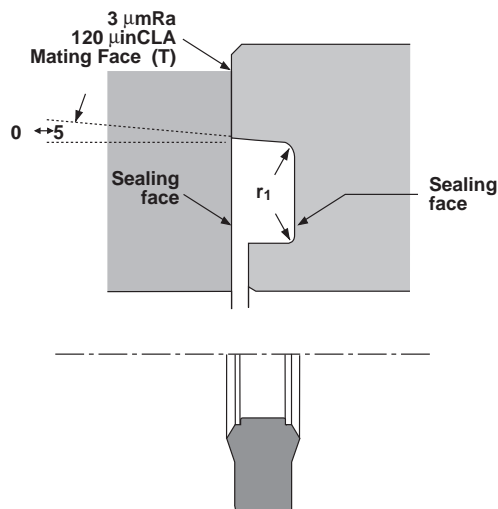
Max Fillet Rad r ₁ mm	0.80
Max Fillet Rad r ₁ in	0.03

Tolerances

	ØD ₁	S	L ₁	L ₂
mm	±0.100	±0.025	±0.050	+0 -0.25
in	+0.005 -0	±0.015	+0.005 -0	+0 -0.010



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Design

The Hallite 657 has been designed especially to fit SAE J518 flanges.

High pressure and pumping are common problems which prevent reliable sealing in applications where O rings are fitted. Hallite's 657 overcomes these.

Manufactured as standard in Hallite's high quality Hythane® 181, the material provides excellent extrusion resistance and is able to perform at both low and high temperatures. The seal's profile is designed to ensure that pumping is prevented and to provide reliable sealing of the flange.

In addition to the high specification material, the Hallite 657 is also manufactured in an industrial standard polyurethane.

Please ensure that the correct part number is specified for the material option that is required. See left for details.

N.B. Also listed, two non-SAE seal sizes for metric flanges.

Material Options

Material	last two digits of part number
Hythane	----- 00
93 IRHD Polyurethane (AU)	----- 01

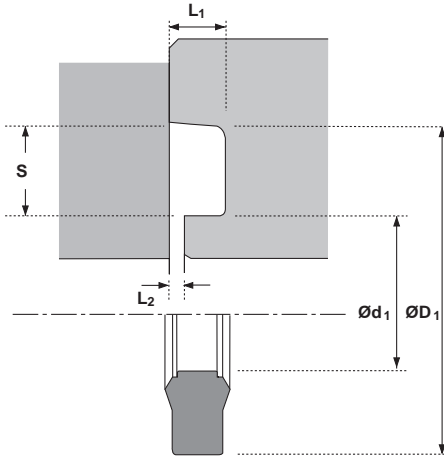
NB: Temperature rating for 93 IRHD Polyester Polyurethane (AU) changes to:
-30°C +100°C -22°F +212°F

Features

- High specification material
- Industrial grade material option
- SAE flange sizes

Flange seals

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inch – SAE J518

NOMINAL (SAE J518)	ØD1	TOL	Ød1	S	TOL	L1	TOL	L2	TOL	PART No.
1/2	1.000	+0.005 -0.000	0.670	0.165	+0.010 -0.010	0.110	+0.005 -0.000	0.010	+0.000 -0.010	44909__
3/4	1.250	+0.005 -0.000	0.920	0.165	+0.010 -0.010	0.110	+0.005 -0.000	0.010	+0.000 -0.010	44910__
1	1.560	+0.005 -0.000	1.230	0.165	+0.010 -0.010	0.110	+0.005 -0.000	0.010	+0.000 -0.010	44911__
1 1/4	1.750	+0.005 -0.000	1.420	0.165	+0.010 -0.010	0.110	+0.005 -0.000	0.010	+0.000 -0.010	44220__
1 1/2	2.125	+0.010 -0.000	1.785	0.165	+0.010 -0.010	0.110	+0.005 -0.000	0.010	+0.000 -0.010	44221__
2	2.500	+0.010 -0.000	2.160	0.165	+0.010 -0.010	0.110	+0.005 -0.000	0.010	+0.000 -0.010	44222__

metric

ØD1	TOL	Ød1	S	TOL	L1	TOL	L2	TOL	PART No.
33.5	+0.100 -0.100	26.3	3.6	+0.025 -0.025	2.200	+0.050 -0.050	0.25	+0.000 -0.250	44328__
45.0	+0.100 -0.100	36.2	4.4	+0.025 -0.025	3.300	+0.050 -0.050	0.25	+0.000 -0.250	44912__